ST3000 Series 900 Smart Transmitter

Pressure Transmitters Model STG940 / STG960 / STG981

OVERVIEW

The ST3000 Smart Transmitter is a microprocessor-based smart transmitter that features high performance and excellent stability. Capable of measuring pressure of gas, liquid, and vapor and liquid levels, it transmits analog signals of 4 to 20 mA DC and digital signals according to the measured pressure.

It can also execute two-way communications between the SFC (Smart Field Communicator) or HART[®] 275 communicator, and, via DE protocol, with the TDCS3000 or 3000^X and a database, thus facilitating self-diagnosis, range resetting, and automatic zero adjustment.



FEATURES

Excellent stability and high performance

- Long-term stability is proven in 500,000 installations worldwide.
- Unique characterization and composite semiconductor sensors realize excellent temperature and static pressure characteristics.

Wide measuring range (range ability)

- A wide measuring range is available from a single model. This feature is highly effective in taking measurements over a wide range and reducing the need inventory units.
- STG940: 35 to 3500 kPa (range ability: 1 to 100)

A diverse lineup

- A wide range of models is available to meet user needs for low, standard, and high pressures.
- A wide variety of corrosion-resistant materials for wetted parts is also available.

Remote communication

- Either analog output (4 to 20 mA DC), or digital output (DE protocol) is possible.
- Two-way communication using digital output facilitates self-diagnosis, range resetting, automatic zero adjustment, and other operations.
- HART® protocol communication is available. (Option)

 $\mathsf{HART}^{\circledR}$ is a registered trademark of the HART Communication Foundation.

APPLICATION

Petroleum / Petrochemical / Chemical

For measuring pressures and liquid levels in pipes and tanks.

Electric power / City gas / Other utilities

For measurement applications that require high degrees of stability and accuracy.

Pulp and paper

For lines that need transmitters resistant to chemical liquids, corrosive fluids and the like.

Iron and steel / Nonferrous metal / Ceramics

For lines that require stable measurement under strictly controlled (temperature, humidity, etc.) conditions.

Machinery / Shipbuilding

For lines that require stable measurement under strictly controlled (temperature, humidity, etc.) conditions.

FUNCTIONAL SPECIFICATIONS

Type of protection

JIS C0920 watertight: NEMA3 and 4X JIS F8001 class 2 watertight: IEC IP67

FM Explosionproof approval

Explosionproof for Class I (Gas, steam), Division 1, Group A, B, C, D

Dust-ignition for Class II (Inflammable dust), Division 1, Group E, F, G

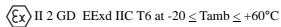
Suitable for Class III (inflammable fiber), Division 1 **Nonincendive** for Class I, Division 2, Group A, B, C, D

FM Intrinsically safe approval

Intrinsically safe for Class I, II, III, Division 1, Group A, B, C, D, E, F, G

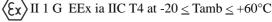
ATEX Flameproof approval

Certificate number: INERIS99ATEX0010 X



ATEX Intrinsic safety

Certificate number: KEMA03ATEX1225 X



Electrical data: Ui = 30V Ii = 100 mA Pi = 1WCi = 3 nF

$\label{eq:Li} Li = 0.5 \text{ mH}$ SPECIAL CONDITIONS FOR SAFE USE (X)

Because the enclosure of the Smart Pressure Transmitter is made of aluminium, if it is mounted in an area where the use of category 1 G apparatus is required, it must be installed such, that, even in the event of rare incidents, ignition sources due to impact and friction sparks are excluded.

NEPSI Flameproof approval

Ex d II T6 (with NEPSI Dust Ignition DIP DT T13)

NEPSI Intrinsically safe approval

Ex ia IIC T5 at $-20 \le Tamb \le +60$ °C Ex ia IIC T6 at $-20 \le Tamb \le +40$ °C

CSA Explosion-proof Approval

CSA Explosion-proof for Class I, (Division 1), Groups A, B, C and D

CSA Flameproof for Class I, Zone 1, Ex d IIC T6 at ambient temp. = -20° C to $+60^{\circ}$ C

CSA Dust-ignitionproof for Class II and III, (Division 1), Groups E, F and G

EMC Conformity

89/336/EEC, 92/31/EEC, 93/68/EEC Electromagnetic Compatibility (EMC) Directive

PED Conformity (97/23/EC)

Comply with Module H (with "H1" option), or SEP (Sound Engineering Practice) for models of which maximum working pressure is 200 bar or lower.

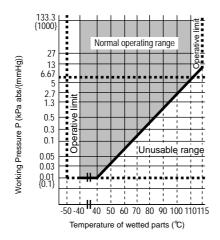
Lowest temperature for Module H

Bolt/nut material SNB7: -10°C SUS630: -6°C

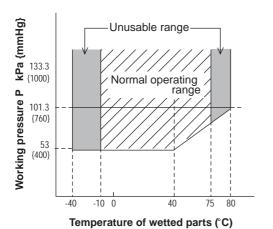
Measuring span / Setting range / Working pressure range

	Measuring Span	Setting Range	Working Pressure Range	Overload Resistant Value
STG 940	35 to 3500 kPa {0.35 to 35 kgf/ cm ² }	-100 to 3500 kPa {-1 to 35 kgf/ cm ² }	2.0 kPa abs. to 3500kPa {15 mmHg abs to 35 kgf/ cm ² } (Note 1) See Figure 1.	5250 kPa {52.5 kgf/ cm ² }
STG 960	0.7 to 14 MPa {7 to 140 kgf/cm ² }	-0.1 to 14 MPa {-1 to 140 kgf/ cm ² }	2.0 kPa abs. to 14 MPa {15 mmHg abs to 140 kgf/ cm²} (Note 2) See Figure 1.	21 MPa {210 kgf/ cm ² }
STG 981	0.7 to 42 MPa {7 to 420 kgf/cm ² }	-0.1 to 42 MPa {-1 to 420 kgf/ cm ² }	2.0 kPa abs. to 42 MPa {15mmHgabs to 420kgf/ cm ² } (Note 3) See Figure 1.	63 MPa {630 kgf/ cm ² }

- Note)1) With PVC wetted parts, the maximum working pressure is 1.5 MPa $\{15 \text{ kgf/cm}^2\}$.
 - 2) With SUS304 bolts and nuts, the maximum working pressure is 7 MPa $\{70 \text{ kgf/cm}^2\}$.
 - 3) With SUS304 bolts and nuts, the maximum working pressure is 23 MPa $\{230 \text{ kgf/cm}^2\}$.



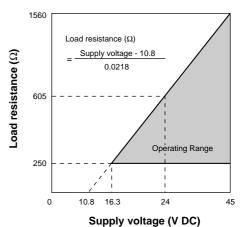
Working pressure and temperature of Figure 1 wetted parts section (for general purpose models)



Working pressure and temperature of Figure 2 wetted parts section (for oxygen and chlorine service)

Supply voltage and load resistance

10.8 to 45V DC. A load resistance of 250 Ω or more is necessary between loops. See Figure 3.



Supply voltage vs. load resistance characteristics

For communication with SFC, a load resistance of 250 Ω Note) or more is necessary.

> For ATEX Intrinsic safety model, minimum voltage of 18.0V is required.

Output

Analog output (4 to 20mA DC) with DE protocol Analog output (4 to 20mA DC) with HART protocol Digital output (DE protocol)

Ambient temperature limits

Normal operating range

- -40 to 85°C for general purpose models
- -10 to 75°C for oxygen and chlorine models
- -20 to 70°C for models with digital indicators

Operative limits

- -50 to 93°C for general purpose models
- -40 to 80°C for oxygen and chlorine models
- -30 to 80°C for models with digital indicators

Transportation and storage conditions

-50 to 85°C

Temperature ranges of wetted parts

Normal operating range

- -40 to 110°C for general purpose models
- -10 to 75°C for oxygen and chlorine models

Operative limits

- -50 to 115°C for general purpose models
- -40 to 80°C for oxygen and chlorine models

Ambient humidity limits

5 to 100% RH

Stability against supply voltage change ± 0.005% FS/V

Dead time

Approximately 0.4 sec.

Damping time

Selectable from 0 to 32 sec. in ten stages

OPTIONAL SPECIFICATIONS

Lightning protection

Peak value of voltage surge: 200 kV Peak value of current surge: 2000A

Built-in indicating meter

The digital LCD indicator (optional) indicates engineering units and can be set freely between -19999 and 19999 (4.5 digits). For meter calibration, specify the following items when placing your order

- Meter calibration range
- Meter calibration unit
- Linear / Square-root for meter indication
 Various kinds of data can be set using the SFC smart
 communicator (Ver. 7.1 or later) or HART[®] 275 communicator.

Bolts and nuts materials (for fastening meter body cover)

Carbon steel (SNB7), SUS304, SUS630

Corrosion-resistant finish

Corrosion-resistant finish

Corrosion-resistant paint (baked acrylic paint), fungusproof finish

Corrosion-proof finish

Corrosion-proof paint (baked epoxy paint), fungus-proof finish

Corrosion-resistant finish (silver paint)

Transmitter case is coated with silver paint in addition to the above corrosion-resistant finish.

Oil free finish

The transmitter is shipped with oil-free wetted parts.

Long vent/drain plugs

A longer (58 mm) drain than the standard (24 mm) can be used for maintenace, process, and safety reasons.

External zero/span adjustment function

The transmitter can be easily zero/span adjusted in the field.

Burnout feature

Choice of three states at abnormal condition Burnout of output values: None, upper limit, lower limit

Elbow

This is an adaptor for changing the electrical conduit connection port from the horizontal to the vertical direction, if required by wiring conditions in the field. One or two elbows may be used as needed.

Conformance to SI units

We deliver transmitters set to any SI units as specified.

PHYSICAL SPECIFICATIONS

Materials

Fill fluid

Silicone oil for general purpose and high-temperature vacuum models

Fluorine oil for oxygen and chlorine models

Center body

SUS316

Transmitter case

Aluminum alloy

Meter body cover

Carbon steel (SF440A), galvanized Carbon steel (SF440A), nickel plated SCS14A (equivalent to SUS316) or SUSF316, PVC

For Wetted parts

Adapter flange (option)

SCS14A (equivalent to SUS316), PVC

Center body

SUS316 (diaphragm SUS316L) Hastelloy C, Tantalum, SUS316L

Vents and plugs

SUS316, PVC

Gaskets

FEP, SFVC2A for STG981

Finish

Baked acrylic paint Housing light beige (Munsell 4Y7.2/1.3) Cap dark beige (Munsell 10YR4.7/0.5)

Weight

Approx. 4.4 kg

INSTALLATION

Electrical connection

1/2NPT internal thread

Grounding

Resistance 100Ω max.

Mounting

Can be installed on a 2-inch horizontal or vertical pipe (can be directly mounted on a process pipe)

Process connection

Rc1/2, 1/2NPT internal thread and Rc1/4, 1/4NPT internal thread

PERFORMANCE SPECIFICATIONS

Accuracy

Shown for each item are the percentage ratio for χ (kPa), which is the greatest value of either the upper range value $(URV)^{*1}$, the lower range value $(LRV)^{*2}$ or the span.

Model STG940

(Material of wetted parts: Diaphragm; SUS316L, Others; SUS316)

Accuracy (*3)		± 0.075%	(For $\chi \ge 1750 \text{ kPa } \{17.5 \text{ kgf/cm}^2\}$)
		± 0.1%	$(1750 \text{ kPa} \{17.5 \text{ kgf/cm}^2\} > \chi \geq 140 \text{ kPa} \ \{1.4 \text{ kgf/cm}^2\})$
		$\pm \left(0.025 + 0.075 \times \frac{140}{\chi}\right) \%$	$(For~\chi < 140~kPa~\{1.4~kgf/cm^2\})$
istics	Zero shift:	$\pm \left(0.25 + 0.3 \times \frac{350}{\chi}\right)\%$	
(Shift from the set range)	Combined shift: (including zero		(For $\chi \ge 350$ kPa $\{3.5 \text{ kgf/cm}^2\}$)
Change of 55°C (*3)	and span shifts)	$\pm \left(0.35 + 0.45 \times \frac{350}{\chi}\right)\%$	(For $\chi < 350 \text{ kPa } \{3.5 \text{ kgf/cm}^2\}$)

Model STG960

(Material of wetted parts: Diaphragm; SUS316L, Others; SUS316)

(1:14terial of wetter parts:	Biapinagin, Bebsies, etne	10, 505010,	
Accuracy (*3)		± 0.15%	(For $\chi \ge 2.1$ MPa $\{21 \text{ kgf/cm}^2\}$)
		$\pm \left(0.05 + 0.1 \times \frac{2.1}{\chi}\right) \%$	(For $\chi < 2.1 \text{ MPa } \{21 \text{ kgf/cm}^2\}$)
Temperature characteristics	Zero shift:	$\pm \left(0.25 + 0.3 \times \frac{3.5}{\chi}\right)\%$	
(Shift from the set range)	Combined shift: (including zero and span	± 0.8%	(For $\chi \ge 3.5 \text{ MPa}\{35 \text{ kgf/cm}^2\}$)
Change of 55°C (*3)	shifts)	$\pm \left(0.35 + 0.45 \times \frac{3.5}{\chi}\right)\%$	(For $\chi < 3.5 \text{ MPa } \{35 \text{ kgf/cm}^2\}$)

Model STG981

(Material of wetted parts: Diaphragm; SUS316L, Others; SUS316)

Accuracy (*3)		± 0.15%	(For $\chi \ge 7$ MPa $\{70 \text{ kgf/cm}^2\}$)
		$\pm \left(0.05 + 0.1 \times \frac{7}{\chi}\right)\%$	$(For~\chi < 7~MPa~\{70~kgf/cm^2\})$
Temperature characteristics	Zero shift:	$\pm \left(0.25 + 0.3 \times \frac{7}{\chi}\right)\%$	
(Shift from the set range)	Combined shift: (including zero and span	± 0.8%	(For $\chi \ge 7$ MPa $\{70 \text{ kgf/cm}^2\}$)
Change of 55°C (*3)	shifts)	$\pm \left(0.35 + 0.45 \times \frac{7}{\chi}\right) \%$	(For $\chi < 7$ MPa $\{70 \text{ kgf/cm}^2\}$)

Note) *1) URV denotes the process value for 100% (20mA DC) output.

- *2) LRV denotes the process value for 0% (4mA DC) output.
- *3) Within a range of $URV \ge 0$ and $LRV \ge 0$

Model STG940

(Material of wetted parts: Diaphragm; Hastelloy C, Tantalum, SUS316L Others; Hastelloy C, Tantalum, SUS316L)

Accuracy (*3)		± 0.2%	(For $\chi \ge 140 \text{ kPa } \{1.4 \text{ kgf/cm}^2\}$)
		$\pm \left(0.05 + 0.15 \times \frac{140}{\chi}\right) \%$	(For $\chi < 140 \text{ kPa } \{1.4 \text{ kgf/cm}^2\}$)
Temperature characteristics	Zero shift:	$\pm \left(0.15 + 0.45 \times \frac{350}{\chi}\right) \%$	
(Shift from the set range) Change of 30°C	Combined shift: (including zero and span	$\pm~0.85\%$	(For $\chi \ge 350$ kPa $\{3.5 \text{ kgf/cm}^2\}$)
(*3)(Range from -5 to 55°C)	shifts)	$\pm \left(0.35 + 0.5 \times \frac{350}{\chi}\right)\%$	(For $\chi < 350 \text{ kPa } \{3.5 \text{ kgf/cm}^2\}$)

Model STG960

(Material of wetted parts: Diaphragm; Hastelloy C, Tantalum, SUS316L Others; Hastelloy C, Tantalum, SUS316L)

(Material of wetted parts:	Diaphragin; Hastelloy C, Tar	italulli, SUSSIBL Others; Hast	endy C, Tantaium, SUSSIBL)
Accuracy (*3)		$\pm0.2\%$	(For $\chi \ge 2.1$ MPa $\{21 \text{ kgf/cm}^2\}$)
		$\pm \left(0.05 + 0.15 \times \frac{2.1}{\chi}\right) \%$	(For $\chi < 2.1$ MPa $\{21~kgf/cm^2\})$
Temperature characteristics	Zero shift:	$\pm \left(0.15 + 0.45 \times \frac{3.5}{\chi}\right)\%$	
(Shift from the set range)	Combined shift: (including zero and span	$\pm~0.85\%$	(For $\chi \ge 350$ kPa $\{3.5 \text{ kgf/cm}^2\}$)
Change of 30°C (*3) (Range from -5 to 55°C)	shifts)	$\pm \left(0.35 + 0.5 \times \frac{3.5}{\chi}\right) \%$	(For $\chi < 350 \text{ kPa } \{3.5 \text{ kgf/cm}^2\}$)

Model STG981

(Material of wetted parts: Diaphragm; Hastelloy C)

(Material of wetted parts.	Diapinagin, Hastenoy C)		
Accuracy (*3)		± 0.15%	(For $\chi \ge 7$ MPa $\{70 \text{ kgf/cm}^2\}$)
		$\pm \left(0.05 + 0.1 \times \frac{7}{\chi}\right)\%$	(For $\chi < 7$ MPa $\{70 \text{ kgf/cm}^2\}$)
Temperature characteristics	Zero shift:	$\pm \left(0.15 + 0.45 \times \frac{7}{\chi}\right)\%$	
(Shift from the set range)	Combined shift: (including zero and span	$\pm~0.85\%$	(For $\chi \ge 3.5 \text{ MPa}\{35 \text{ kgf/cm}^2\}$)
Change of 55°C (*3)	shifts)	$\pm \left(0.35 + 0.5 \times \frac{7}{\chi}\right) \%$	(For $\chi < 3.5 \text{ MPa } \{35 \text{ kgf/cm}^2\}$)

Note) *3) Within a range of $URV \ge 0$ and $LRV \ge 0$

MODEL SELECTION

ST3000 series 900 electric pressure transmitter

Model STG940 (Low gage pressure)

Model No.: STG940 - I II III - 00000 - Option I - Option II

Basic Model No.

	Measuring span	35 to 3500 kPa(0.35 to 35 kgf/cm ²)	STG940
--	----------------	---	--------

S	election I						Code					Mat	erial	code				
I	Material		Meter body cover	Adapter flange	Vent / drain Plugs	Wetted parts of center body		A	В	D	Е	F	Н	U	M	P	8	9
			Carbon steel	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316	A											
			Carbon steel	SCS14A*1	SUS316	Diaphragm: Hastelloy C Others: Hastelloy C	В											
			Carbon steel	SCS14A*1	SUS316	Diaphragm: Tantalum Others: Tantalum	D											
			SCS14A*1	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316	Е											
			SCS14A*1	SCS14A*1	SUS316	Diaphragm: Hastelloy C Others: Hastelloy C	F											
			SCS14A*1	SCS14A*1	SUS316	Diaphragm: Tantalum Others: Tantalum	Н											
			SCS14A*1	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316L	U											
			PVC	PVC	PVC	Diaphragm: Hastelloy C Others: Hastelloy C *8	M											
			PVC	PVC	PVC	Diaphragm: Tantalum Others: Tantalum *8	P											
			Carbon steel Ni plating	SCS14A*1	SUS316	Diaphragm: Hastelloy C Others: Hastelloy C	8											
	Fill fluid		Carbon steel Ni plating	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316	9											
II			Regular type	(Silicone oil))		1	>	~	>	>	<	~	>	>	>	>	<
			For oxygen se	ervice (Fluor	ine oil) *3		2				>	>	~	>	>	>		
			For chlorine	service (Fluo	rine oil) *3		5						~			~		
III	Process		Rc1/2 with ac	dapter flange			L	~	~		~	~					>	~
	connec- tion	ion	1/2NPT inter	nal thread wi	th adapter fla	nge	G	~	~		~	~					*	~
		Front Connection	Rc1/4 with ac	dapter flange			D	~	~		~	~					>	~
		F Con	1/4NPT inter	nal thread wi	th adapter fla	nge	A	~	~		>	~					>	~
			1/4NPT inter	nal thread on	head		В	~	~		>	~					>	~
		_	Rc1/2 with ac	dapter flange	*7		Q			~			~	~	~	~		
		ttom	1/2NPT inter	nal thread wi	th adapter fla	nge *7	R			~			~	~	~	~		
		or Botto onnection	Rc1/4 with ac	dapter flange	*7		S			~			~	~				
		Top or Bottom Connection	1/4NPT inter	nal thread wi	th adapter fla	nge *7	T			~			~	~				
		Ľ	1/4NPT inter	nal thread on	head *7		U			~			~	~				

(Continued)

(Continued from previous page)

Model No.: STG940 - I II III - 00000 - Option I - Option II

		Code					Mate	erial	Code	;			
			A	В	D	Е	F	Н	U	M	P	8	9
Options I	No options	X	>	~	~	~	~	~	~	~	~	~	~
	Lightning arrester	L	٧	~	~	~	>	~	~	~	~	~	~
	Built-in indicating smart meter (0 to 100% liner scales)	P	>	~	~	~	~	~	~	~	~	~	~
	Built-in indicating smart meter (engineering unit scales)	R	>	~	~	~	~	~	~	~	~	~	~
	SUS304 Bolt and nuts material	W	>	~	~	~	~	~	~	~	~	~	~
	SUS630 Bolt and nuts material	U	>	~	~	~	~	~	~			~	~
	Corrosion-resistant finish	Α	>	~	~	~	~	~	~	~	~	~	~
	Corrosion-proof finish	В	>	~	~	~	~	~	~	~	~	~	~
	Corrosion-resistant finish, silver paint	D	>	~	~	~	~	~	~	~	~	~	~
	Oil free finish	K				~	~	~	~	~	~		
	Long vent/drain plugs	J	>	~	~	~	~	~	~			~	~
	FM Explosionproof	3	>	~	~	~	~	~	~	~	~	~	~
	FM Intrinsically safe	4	>	~	~	~	~	~	~	~	~	~	~
	Combination of FM Explosionproof and Intrinsically safe	5	>	~	~	~	~	~	~	~	~	~	~
	ATEX Flameproof	6	~	~	~	~	~	~	~	~	~	~	~
	ATEX Intrinsic safety	7	>	~	~	~	~	~	~	~	~	~	~
	CSA Explosion-proof	8	>	~	~	~	~	~	~	~	~	~	~
		-											
Options II	No option	XX	>	~	~	~	~	~	~	~	~	~	~
	Burn-out feature (Lower limit of value at abnormal condition) *2	A4	>	~	~	~	~	~	~	~	~	~	~
	Burn-out feature (Upper limit of value at abnormal condition) *2	A5	>	~	~	~	~	~	~	~	~	~	~
	Water free finish (with oil free finish)	A7				~	~	~	~	~	~		
	NEPSI Flameproof	C1	>	~	~	~	~	~	~	~	~	~	~
	NEPSI Intrinsically safe	C2	>	~	~	~	~	~	~	~	~	~	~
	Custom calibration	C7	>	~	~	~	~	~	~	~	~	~	~
	Digital output *38	D5	>	~	~	~	~	~	~	~	~	~	~
	HART communication *5 *38	D7	>	~	~	~	~	~	~	~	~	~	~
	One elbow	E1	>	~	~	~	~	~	~	~	~	~	~
	Two elbows	E2	>	~	~	~	~	~	~	~	~	~	~
	External zero/span adjustment	E5	>	~	~	~	~	~	~	~	~	~	~
	Mounting bracket	E9	>	~	~	~	~	~	~	~	~	~	~
	Side vent/drain top	F1	>	~		~	~					~	~
	Side vent/drain bottom	F2	>	~		~	~					~	~
	Material certificate	H2	~	~	~	~	~	~	~	~	~	~	~
	SI unit	U1	>	~	~	~	~	~	~	~	~	~	~

Note) *1 SCS14A (Equivalent SUS316) or SUSF316

^{*2} The output current value ranges from 3.0 to 3.8 mA for the lower limit and from 20.8 to 21.8 mA for the upper limit.

^{*3} In case "For oxygen or chlorine (Fluorine oil) service" is used, "oil free finish - code K" must be selected.

^{*5} Intrinsically safe for NEPSI cannot be selected with -D7.

^{*7} Applicable for wetted parts of center body material; Tantalum, SUS316L

^{*8} SUS304 bolts and nuts material (-W) must be selected when PVC meterbody cover is selected (-M or -P). The max. working pressure is 1.5 MPa

^{*38} Either one of "digital output - code D5" or "HART communication - code D7" can be selected at a time.

ST3000 series 900 electric pressure transmitter

Model STG960 (Medium gage pressure) Model No.: STG960 - I II III - 00000 - Option I - Option II

Basic model No. STG960 Measuring span $0.7\ to\ 14\ MPa\ (7\ to\ 140\ kgf/cm^2)$

Select	tion I]				Code				Mat	erial	code			
I	Material		Meter body cover	Adapter flange	Vent / drain plugs	Wetted parts of center body		A	В	D	Е	F	Н	U	8	9
			Carbon steel	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316	A									
			Carbon steel	SCS14A*1	SUS316	Diaphragm: Hastelloy C Others: Hastelloy C	В									
			Carbon steel	SCS14A*1	SUS316	Diaphragm: Tantalum Others: Tantalum	D									
			SCS14A*1	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316	Е									
			SCS14A*1	SCS14A*1	SUS316	Diaphragm: Hastelloy C Others: Hastelloy C	F									
			SCS14A*1	SCS14A*1	SUS316	Diaphragm: Tantalum Others: Tantalum	Н									
			SCS14A*1	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316L	U									
		Carbon steel Ni plating	SCS14A*1	SUS316	Diaphragm: Hastelloy C Others: Hastelloy C	8										
		Carbon steel Ni plating	SCS14A*1	SUS316	Diaphragm:SUS316L Others: SUS316	9										
II	Fill Fluid		Regular type ((Silicone oil)			1	>	>	>	~	~	~	~	>	>
			For oxygen se	For oxygen service (Fluorine oil) *3			2				>	>	>	>		
			For chlorine s	ervice (Fluor	ine oil) *3		5						>	>		
III	Process		Rc1/2 with ad	1 0			L	>	>		>	>			>	>
	connection	t tion	1/2NPT intern Rc1/4 with ad 1/4NPT intern	al thread wit	h adapter flang	e	G	>	>		~	>			>	>
		Front nnecti	Rc1/4 with ad	apter flange			D	>	>		~	>			>	>
		Col	1/4NPT intern	al thread wit	h adapter flang	e	A	>	>		>	>			>	>
			1/4NPT intern	al thread on	head		В	>	>		>	>			>	\
			Rc1/2 with ad				Q			>			~	~		
		ion	1/2NPT intern		h adapter flang	e *7	R			>			>	>		
		or Be	Rc1/4 with ad				S			>			>	>		
		Top or Bottom Connection	1/4NPT intern	al thread wit	h adapter flang	e *7	T			>			~	~		
			1/4NPT intern	al thread on	head *7		U			>			~	~		

(Continued)

(Continued from previous page)

Model No.: STG960 - I II III - 00000 - Option I - Option II

		Code				Mat	erial (Code			
			A	В	D	Е	F	Н	U	8	9
Options I	No options	X	>	<	>	>	<	>	>	<	~
	Lightning arrester	L	>	>	>	>	\	>	>	\	~
	Built-in indicating smart meter (0 to 100% liner scales)	P	>	`	>	\	>	>	>	\	~
	Built-in indicating smart meter (engineering unit scales)	R	>	>	>	>	\	>	>	\	~
	SUS304 Bolt and nuts material *11	W	>	~	~	~	~	~	~	~	~
	SUS630 Bolt and nuts material	U	>	~	~	~	~	~	~	~	~
	Corrosion-resistant finish	A	>	~	~	~	~	~	~	~	~
	Corrosion-proof finish	В	>	~	~	~	~	~	~	~	~
	Corrosion-resistant finish, silver paint	D	~	~	~	~	~	~	~	~	~
	Oil free finish	K				~	~	~	~		
	Long vent/drain plugs	J	~	~	~	~	~	~	~	~	~
	FM Explosionproof	3	~	~	~	~	~	~	~	~	~
	FM Intrinsically safe	4	~	~	~	~	~	~	~	~	~
	Combination of FM Explosionproof and Intrinsically safe	5	~	~	~	~	~	~	~	~	~
	ATEX Flameproof	6	~	~	~	~	~	~	~	~	~
	ATEX Intrinsic safety	7	~	~	~	~	~	~	~	~	~
	CSA Explosion-proof	8	~	~	~	~	~	~	~	~	~
		-									
Options II	No option	XX	~	~	~	~	~	~	~	~	~
	Burn-out feature (Lower limit of value at abnormal condition) *2	A4	~	~	~	~	~	~	~	~	~
	Burn-out feature (Upper limit of value at abnormal condition) *2	A5	~	~	~	~	~	~	~	~	~
	Water free finish (with oil free finish)	A7				~	~	~	~		
	NEPSI Flameproof	C1	>	~	~	~	~	~	~	~	~
	NEPSI Intrinsically safe	C2	~	~	~	~	~	~	~	~	~
	Custom calibration	C7	>	~	~	~	~	~	~	~	~
	Digital output *38	D5	>	~	~	~	~	~	~	~	~
	HART communication *5 *38	D7	~	~	~	~	~	~	~	~	~
	One elbow	E1	>	~	~	~	~	~	~	~	~
	Two elbows	E2	~	~	~	~	~	~	~	~	~
	External zero/span adjustment	E5	~	~	~	~	~	~	~	~	~
	Mounting bracket	E9	~	~	~	~	~	~	~	~	~
	Side vent/drain top	F1	~	~		~	~			~	~
	Side vent/drain bottom	F2	>	~		~	~			~	~
						1					
	Material certificate	H2	>	~	~	>	\	>	>	<	~

Note) *1 SCS14A (Equivalent SUS316) or SUSF316

^{*2} The output current value ranges from 3.0 to 3.8 mA for the lower limit and from 20.8 to 21.8 mA for the upper limit.

^{*3} In case "For oxygen or chlorine (Fluorine oil) service" is used, "oil free finish - code K" must be selected

^{*5} Intrinsically safe for NEPSI cannot be selected with -D7.

^{*7} Applicable for wetted parts of center body material; Tantalum, SUS316L

^{*11} When SUS304 bolt / nut is selected, max. working pressure rating is 7 MPa (70 kgf/cm²).

^{*38} Either one of "digital output - code D5" or "HART communication - code D7" can be selected at a time.

Material code

F

8

9

Е

Code

A

В

Е

Α

В

Wetted Parts of center body

Diaphragm: SUS316L

Others: Hastelloy C Diaphragm: SUS316L

Others: SUS316 Diaphragm: Hastelloy C

ST3000 series 900 electric pressure transmitter Model STG981 (High gage pressure)

Meter body

cover

Carbon steel

Carbon steel

SCS14A*1

Model No.: STG981 - I II III - 00000 - Option I - Option II

Basic model No.

Material

Selection I

Measuring Span	$0.7 \text{ to } 42 \text{ MPa} (7 \text{ to } 420 \text{ kgf/cm}^2)$	STG981
Wicasuring Span	0.7 to 42 MFa (7 to 420 kgi/ciii)	510761

Vent/drain

plugs

SUS316

SUS316

SUS316

			SCS14A*1	SUS316	Diapinagin. SUSSIOL	Е						
			BEBT III I	ВСВЗТО	Others: SUS316	L						
			SCS14A*1	SUS316	Diaphragm: Hastelloy C	F						
				505510	Others: Hastelloy C	1						
			Carbon steel	SUS316	Diaphragm: Hastelloy C	8						
			Ni plating	505510	Others: Hastelloy C	O						
			Carbon steel	SUS316	Diaphragm: SUS316L	9						
			Ni plating		Others: SUS316							
II	Fill fluid		Regular type			1 2	\	>	>	>	>	>
			For oxygen se	For oxygen service (Fluorine oil) *3					>	>		
III	Process Top or botton		m Rc1/4	Rc1/4			~	~	>	>	\	~
	connection	connection	1/4NPT intern	1/4NPT internal thread			~	~	~	~	~	~
		II.	JI.			1						
Ontio	ns I		No options			X	~	~	~	·	~	·
Li _i Bu Bu SU SU			aightning arrester				-	_	-	_	-	
							-	_	-	_	-	
			uilt-in indicating smart meter (0 to 100% liner scales)				-	-	-	-	·	
			uilt-in indicating smart meter (engineering unit scales)				Ť	-	<u> </u>	-	Ť	
			SUS304 bolt and nuts material *12				Ť					
			US630 bolt and nuts material					V	~	~	~	
				orrosion-resistant finish				~	~	~	~	~
C			Corrosion-proof finish				~	>	>	>	>	
			Corrosion-resista	Corrosion-resistant finish, silver paint				~	~	~	~	~
			Oil free finish						~	~		
Long vent/drain plugs FM Explosionproof			Long vent/drain	ong vent/drain plugs				~	~	~	~	~
			FM Explosionpro	oof		3	~	~	~	~	~	~
FM Intrinsically safe					4	~	~	~	~	~	~	
Co AT AT				Combination of FM Explosionproof and Intrinsically safe				~	~	~	~	~
			ATEX Flameproof				~	-	~	-	~	-
			ATEX Intrinsic safety				~	-	_	-	_	-
				CSA Explosion-proof			~	-	~	-	-	-
			CSA Explosion-p	01001		8						_
Ontio	ma II		No option			XX	-	-	_	-	_	-
Options II				(T1::t	of value at abnormal condition) *2		-	Ť	-	<u> </u>	-	Ť
				A4 A5	-	-	-	<u> </u>	-	Ť		
				Burn-out feature (Upper limit of value at abnormal condition) *2				ľ	7	-		ľ
7 7 1 7 7		Water free finish (with oil free finish)						-			L.,	
		NEPSI Flameproof				~	~	~	~	~	~	
		NEPSI Intrinsically safe				>	~	~	~	~	~	
			Custom calibration				>	~	>	~	>	~
			Digital output *38				>	~	~	~	~	~
			HART communication *5 *38				~	~	~	~	~	~
			One elbow			E1	~	~	~	~	~	~
			Two elbows			E2	~	~	~	~	~	~
			External zero/span adjustment				~	~	~	~	~	~
			Mounting bracket				~	~	~	~	~	~
			_	ED (97/23/EC) conformity *34				~	~	~	~	~
			Material certificate				~	-	_	-	~	-
		Max. working pressure 20 MPa				H2 H3	~	-	~	-	-	-
			SI unit	Coourc 20 IVIF	u	U1	-	·	J	·	·	Ť

^{*2} The output current value ranges from 3.0 to 3.8 mA for the lower limit and from 20.8 to 21.8 mA for the upper limit.

^{*3} In case "For oxygen or chlorine (Fluorine oil) service" is used, "oil free finish - code K" must be selected.

^{*5} Intrinsically safe for NEPSI cannot be selected with -D7.

^{*12} When SUS304 bolt/nut is selected, max. working pressure rating is 23 MPa (230 kgf/cm²).

^{*34 &}quot;PED conformity" is not applicable for the combination with FM, CSA or NEPSI approvals.

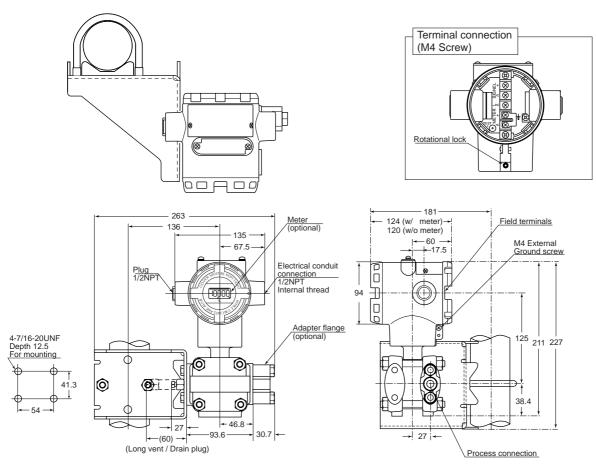
^{*38} Either one of "digital output - code D5" or "HART communication - code D7" can be selected at a time.

DIMENSIONS

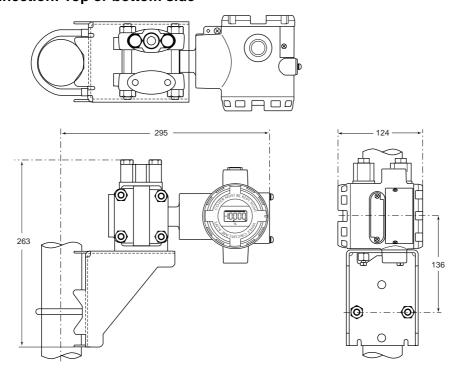
Model STG940 / STG960

[Unit: mm]

Process connection: Front side

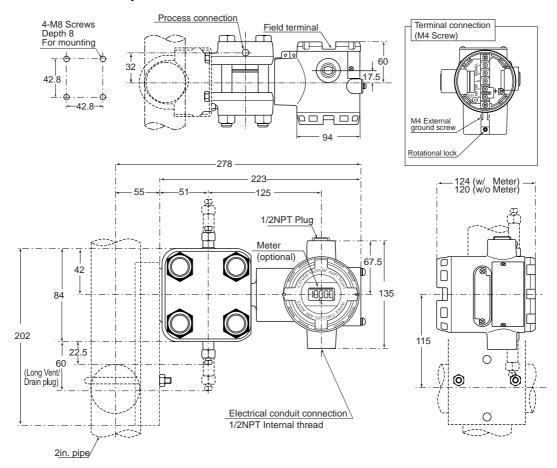


Process connection: Top or bottom side



Model STG981 [Unit: mm]

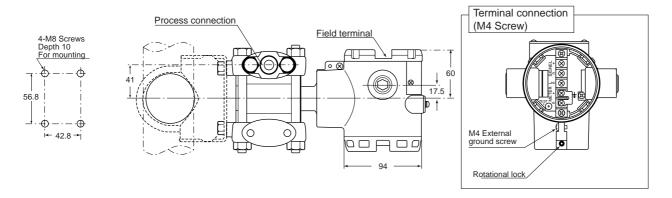
Process connection: Top or bottom side

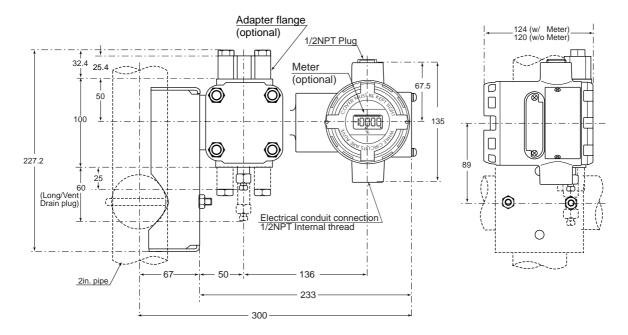


Model STG940 / STG960 (Wetted parts materials: Tantalum, SUS316L)

[Unit: mm]

Process connection: Top or bottom side





Note



Saving through Automation

Yamatake Corporation

Totate international Building 2-12-19 Shibuya Shibuya-ku, Tokyo 150-8316 Japan

Tel: 81-3-3486-2310 Fax: 81-3-3486-2593